



The project

The existing S5-150U PLC of the "Drahtbundbeitze" installation and the S5-100U PLC of the "Fahrwerksteuerung" were replaced with a new S7-400 control system, including the WinCC SCADA software for visualising the process. To enable wireless communication between the PLCs, Moekotte chose to apply Profibus (Wi-Fi principle) modules and antennas in the new configuration.

The assignment

The delivery of a turn-key solution in the form of a new Siemens controller to replace two S5 controllers. Also, the design and installation of a visualisation package.

The result

As a result of the new control software, the production process now runs without interference and the WinCC software allows for the visualisation of the production process.

Project information

Project kind

Client

Graf Holland BV

Location

Enschede